

Date: Thursday, 17/08/2006 3:19:25 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET LH		
Job Number	: 28218A01	Part Number	: D20131		
Estimate Number	: 10146	Drawing Number	: D2013 REV C		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 17/08/2006 S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC	Material	: N/A		
First Issue	: N/A	Type	: SMALL /MED FAB		
Previous Run	: N/A	Due Date	: 14/09/2006	Qty:	4 Um: Each
Written By	<u>L</u>				
Checked & Approved By					
Comment	: Est Rev:A New Issue 05-11-01 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M304TR0750W049	304 RD Tube .750 x .049W			
		Comment: Qty.: 2.0447 f(s)/Unit Total : 8.1787 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049)			
		Batch: <u>H100797</u>		FF 06.08.30	4
2.0	BRAKE NC	NC BRAKE			
		Comment: NC BRAKE			
		1-Punch as per template D2013-T1and Dwg D2013		FF 06.08.30	4
		2-Flatten ends of D2013-1 tube as per Dwg D2013 using DT8545		FF 06.08.31	4
		3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-1.		FF 06.08.31	4
		4-Deburr as required		FF 06.08.30	4

3.0	QC5	INSPECT WORK TO CURRENT STEP			

Comment: INSPECT WORK TO CURRENT STEP SB 06/08/31 4

4.0	PACKAGING 1	PACKAGING RESOURCE #1			

Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WA PD 06-09-1 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/09/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(4)

13 06/09/06

Job Completion



u 06/09/06

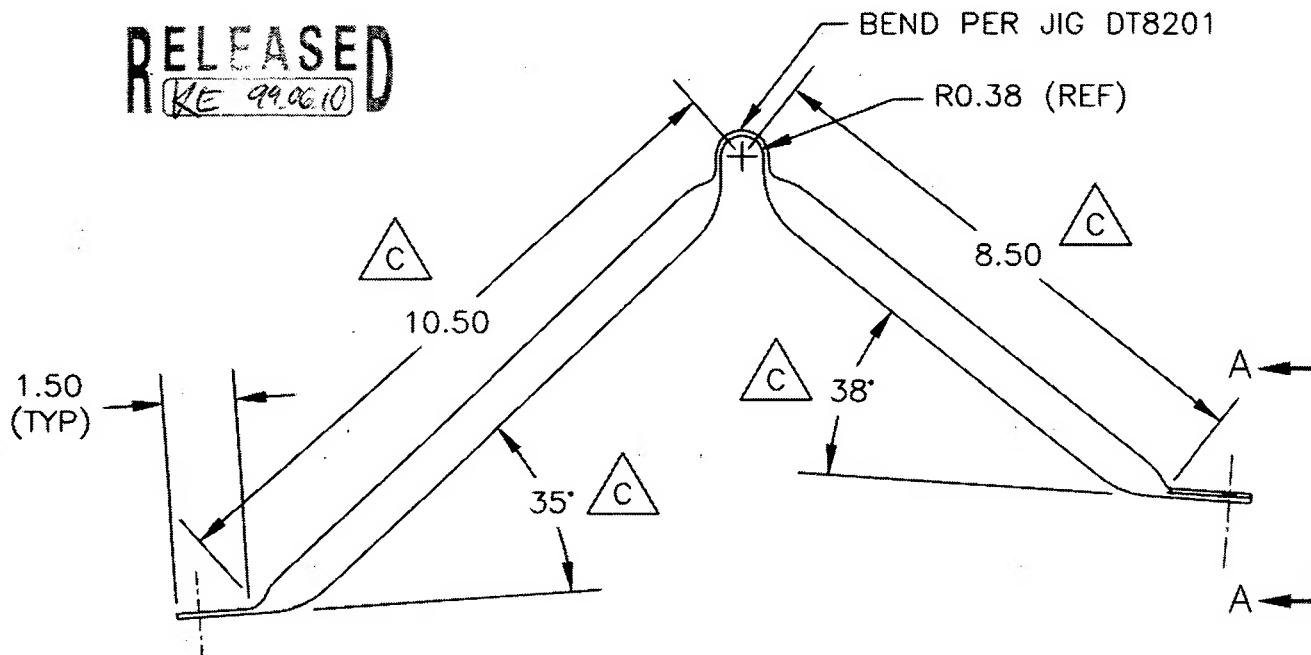
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

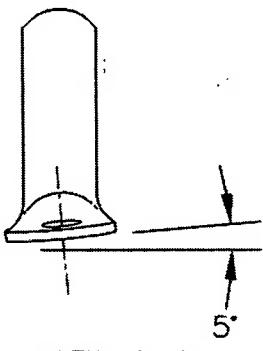
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
KE 99.06.10



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

REFERENCE ONLY

DART



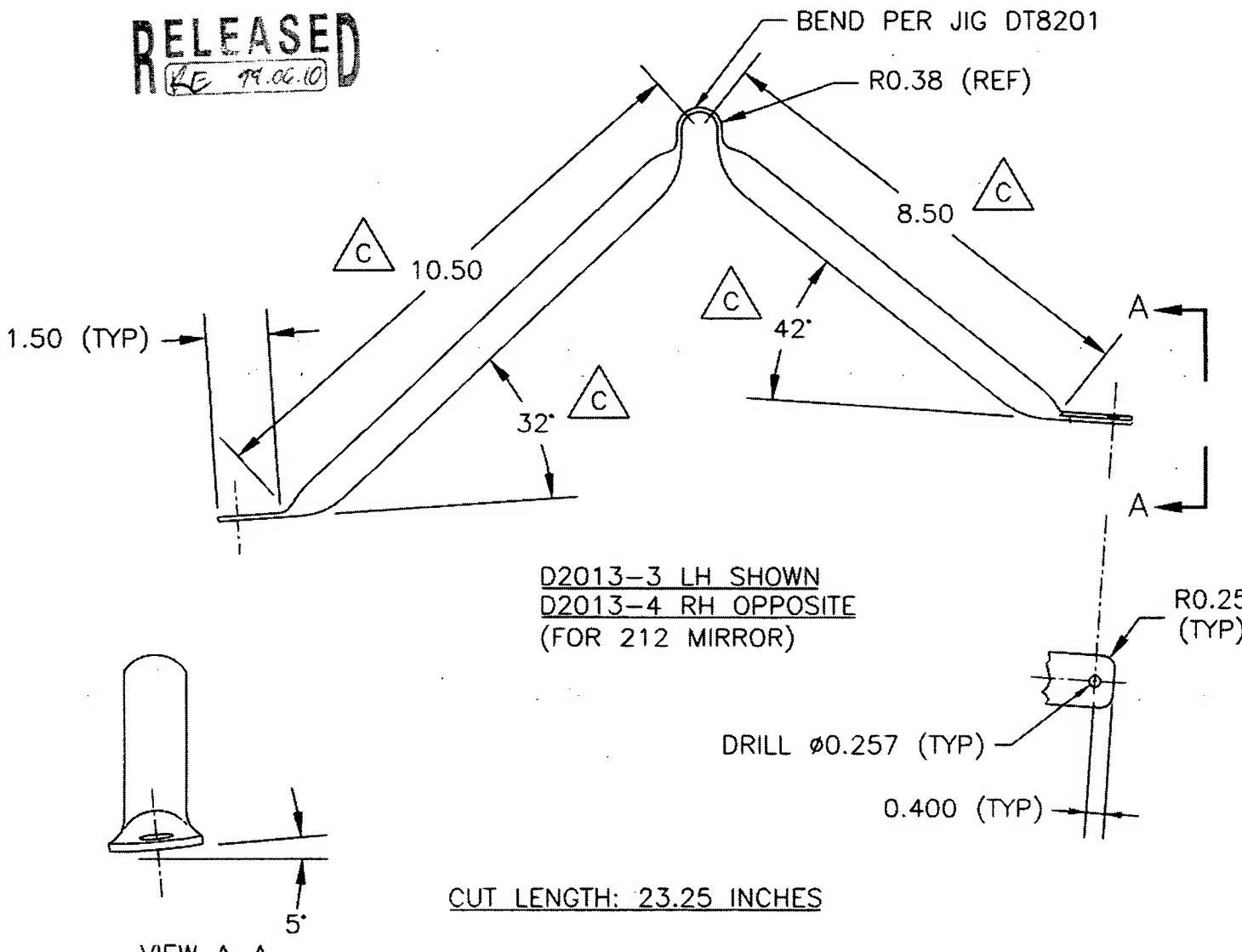
DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED KE	APPROVED JL	DRAWING NO. D2013	SHEET 1 OF 3
DATE 99.06.07	DATE 90.10.22	TITLE - MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

RELEASED
RE 99.06.10

DART



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED QF	DRAWING NO. D2013
DATE 99.06.07		TITLE MIRROR BRACKET
		REV. C SHEET 2 OF 3 SCALE NIT



RELEASED
RE 99.06.10

DART



DESIGN JB	DRAWN BY <i>R.F.</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>R.F.</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	SHEET 3 OF 3 REV. C SCALE NTS

VIEW A-A

